

CERTIFICATE

Conformity of the Factory Production Control

2451-CPR-EN1090-2021.0153.004

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	Structural components and kits for steel structures to EXC2 according to EN 1090-2
Intended use	for load-bearing structures in all types of buildings
CE - marking method	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
Manufacturer	produced by or for Thiele Metalltechnik GmbH Baudirektor-Hahn-Straße 30 27472 Cuxhaven GERMANY
Manufacturing plant <small>Production facility of the manufacturer</small>	Thiele Metalltechnik GmbH Baudirektor-Hahn-Straße 30 27472 Cuxhaven GERMANY
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	20.12.2021
Next Surveillance audit	19.12.2028
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
Remarks	see reverse

Place and date of issue Düsseldorf, 18.11.2025
Bullert



Dipl.-Ing. Gurschke
Head of certification body

Welding Certificate

DVS ZERT-EN1090-2-SZ-2023.1048.003

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Thiele Metalltechnik GmbH	
	Baudirektor-Hahn-Straße 30 27472 Cuxhaven GERMANY	
Technical specification	EN 1090-2:2018+A1:2024	
Execution class(es)	EXC2 according to EN 1090-2	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111 - Manual metal arc welding 135 - Metal active gas welding 136 - MAG welding with flux cored electrode	
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Klaas Küver, welding specialist	born on: 14.05.1991
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	-	
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
Validity start	18.11.2025	
Period of validity	19.12.2028	
Remarks	see reverse	

Place and date of issue

Düsseldorf, 18.11.2025
Bullert



Dipl.-Ing. Gurschke
Head of certification body